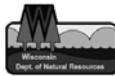


*Everything you wanted to know  
about a DNR Lab Audit...  
...but were afraid to ask!!*

Sponsored by:  
the Wisconsin Rural Water Association, the  
Wisconsin Wastewater Operator's Association



Rick Mealy  
DNR Lab Cert Program  
George Bowman  
State Lab of Hygiene



## Session Goal

**We will go through the actual audit process**

- what kinds of questions you'll be asked
- what information you will be asked to show

**Unfortunately, we just do not have the time  
to get into the technical details of or  
troubleshooting techniques for the methods**

**This session is designed to follow the  
analytical checklists (*available on the website*)  
which have been developed by the program.**

**This text style for audit questions.**

This text style for reminders on what you need to do/have available.

This text style relates to background information about the subject at hand.

## **Parts of an Audit**

1. How about those Packers!
2. General Housekeeping (the big list)
3. Sampling concerns
4. Detailed review of methods:
5. Data: Records and Reporting
6. QA/QC

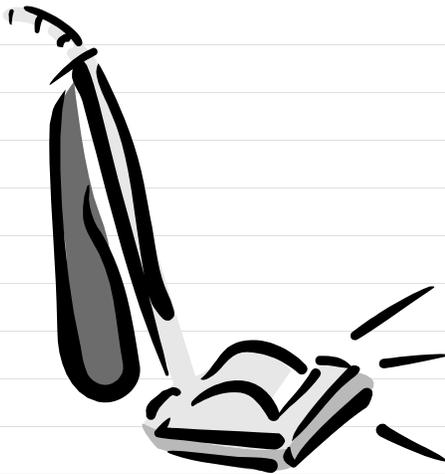
## Checklists

- Sample Storage and Pretreatment
- Equipment
- Calibration/Sample Measurement (NH<sub>3</sub> & TP)
- General Procedural Observations
  - BOD
    - Sample Seeding
    - Glucose-Glutamic Acid (GGA) Standard
    - BOD-Specific Quality Control
  - Total Phosphorus
    - Standard Persulfate Digestion
- Quality Control
- Other Observations

Obtain checklists:

[www.dnr.state.wi.us/org/es/science/lc/OUTREACH/Checklists.htm](http://www.dnr.state.wi.us/org/es/science/lc/OUTREACH/Checklists.htm)

## -- BASIC HOUSEKEEPING --



## Certification or Registration?

**Do you test for any other facility?  
If “yes”, is the lab certified?**

The intent of the Code was to require certification for any facility doing other than their own testing

Ensure that your certificate indicates “Certification” if you perform compliance sample testing for other municipalities or industries.

If it does not, then submit a revised application to make the change.

## Balance Maintenance

**How is balance calibration verified?  
Is the balance verified at least monthly?**

Should do it every time you use it.

Don't just note this event with a  mark.

**Is at least one weight in the gram range,  
and one in the milligram range used?**

Choose values that reflect ranges you typically encounter.

Ex. Filter weighs ~150-180 mg: use a 100 mg weight  
Aluminum weigh dish ~1-2 g: use a 1g weigh

**What acceptance criteria are used?**

$\pm 5\%$  is not OK. Guidance from manufacturer/SLH

## Certified Weights

### **Do you have class “S” (Type 1) weights?**

MUST be this type.

These are silver, rather than brass.

### **Are the weights stored appropriately?**

These are precision calibration tools.

Putting two or more of them in a plastic vials and letting them roll around against each other is NOT appropriate.

### **Have they been re-certified?**

If your weights are old, tired, scratched, or stored as above, have your balance service re-certify them.

## Desiccator Concerns

### **Bowl-type desiccators: Is there a seal?**

If operating properly, one should almost be able to lift the entire desiccator by its lid

Apply a silicone based grease (refer to manufacturer's recommendations).

### **Using Indicating Drierite?**

#### **Drierite more blue than pink?**

Re-generate regularly

If not using indicating drierite, need to demonstrate moisture removal ability.

## Thermometer Calibration

### Calibrated annually?

Reference should be an NIST certified thermometer or one traceable to NIST.  
Check against typical standard concentrations:  
ice point; 4°C; boiling point; 20°C.

Check LabNotes Archive for more information

### Correction factors placed on each?

Helps ensure the factors are actually used.  
Include date of calibration.

### Documentation available?

## Lab Temperature

### Can you maintain a temp. of $20 \pm 3^\circ\text{C}$ ?

Required for BOD testing!  
*(IGNORE the  $20 \pm 1^\circ\text{C}$  in [18th ed.]...it's an error*

Cut down on heat sources.  
Vent TSS oven to the outside (or a hood).  
Health & Safety issue beyond LabCert concerns!

### Is lab temperature highly variable?

Effects on Ammonia testing:  
1-2% error per degree C change.  
Samples & standards must be at the same temperature

## Equipment Temperatures

### TSS oven temperature records?

Document oven temperature (103-105 °C) when TSS samples are drying.

Place thermometer bulb in a jar of clean sand or vermiculite (Traceable thermometers like this are available commercially).

### BOD incubator temperature records?

Document incubator temperature ( $20 \pm 1^\circ \text{C}$ ) when BOD samples are inside.

If no samples are in the oven/incubator for a given day, write in "no samples" in the comment box.

## Barometers

### Calibrated correctly?

Make sure you are doing this correctly!!!

### Calibration checked at least monthly?

Increase frequency if you find your barometer drifts from a reference (airport).

Know what normal pressure swings are.  
At sea level, normal range is 29.6 to 30.4 inches.  
At 1000 feet elevation, normal pressure drops about 1 inch of Hg, and "normal" would be 28.6 -29.4".  
Storm systems can drop pressures 0.5 or more!

This needs to be done on internal barometers, too!

## Reagents

**Generally, we recommend purchasing!**

**Chemicals dried before use??**

Dry glucose and glutamic acid each at 103°C 1 hr

**Critical reagents used within expiration?**

**Reagent contents clearly labeled?**

Prepare ascorbic acid fresh weekly, store 4°C.

TP Combined color reagent stable only 4 hours.

**Reagent logbook clearly documents**

***when, how, and who* prepared each?**

What is it? Concentration? Who made it? When?

## Standard Pedigree

**Are critical reagents made correctly?**

Document the preparation of reagents

Who?, What?, When?

Discard of expired reagents properly!

**Are critical reagents expired?**

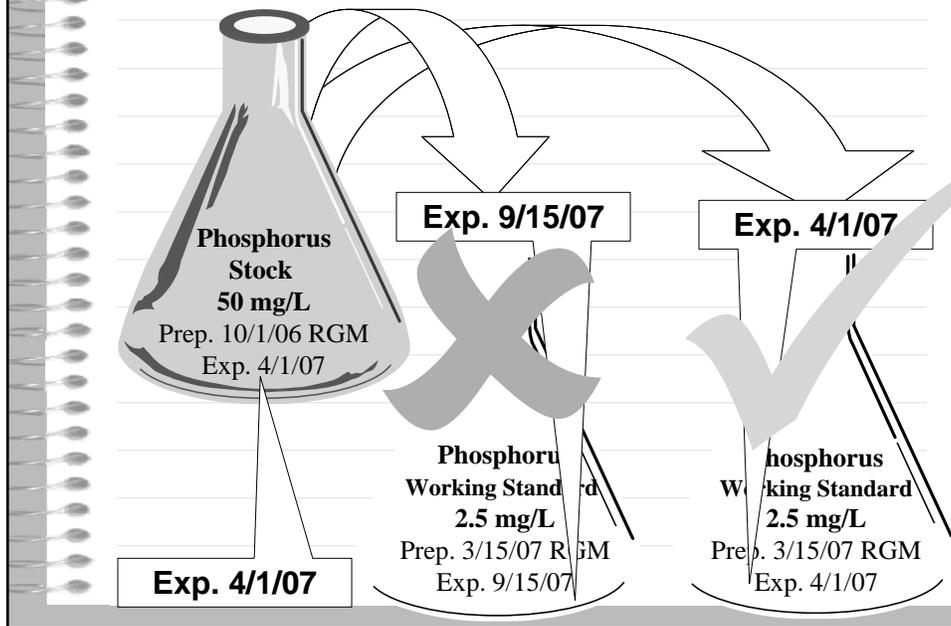
Place an expiration date on all reagents

Refer to method or manufacturer.

**“Parents” expired but “children” in use?**

When a stock solution expires, every solution prepared from it also expires.

## Parents & Children



## Sampling Records

Take me to your:  
**Autosampler & Refrigerator records**

Document autosampler & refrigerator temperatures.

Use a thermometer which allows measurement estimates to within 0.1°C. Do NOT just write "6".

If you notice the temperature creeping above 6°C, turn the thermostat to increase cooling power, note on that day as "↓". If the dial can't be turned any colder, consider calling in for repairs or replacing the unit.

Document the accuracy of thermometers annually

## Sampling Records

### Autosamplers set for flow compositing?

This a is a permit requirement.

### Autosampler maintenance records available?

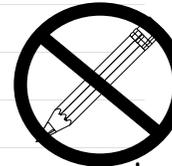
Maintain records related to maintenance of the autosamplers including cleaning or replacing tubing and adjustment of the refrigerated compartment.

## Sampling

### Sampler tubing cleaned regularly?

You could be cited for this if the tubing is heavily coated and your replicates tend to fail due to "solids" problems

### Are autosampler temperatures faithfully recorded? In ink?



Do not get lazy and "falsify" this information! Temperature records must be "unalterable".

### Are temperatures 6°C and not frozen?

EPA does not define anything other than "4°C".  
NR 219 has adopted 6 °C.

# \*\*\* BOD \*\*\*



## BOD - Equipment Maintenance

**Electrode dirty?**

**Membrane fouled?**

**Air bubbles?**

**DO membrane changed regularly?**

Manufacturers: change every 2-3 months

With any type of oily samples, every 2-3 weeks is best

**Any service/maintenance performed?**

**Keep a maintenance logbook. Document:**

Membrane changes    Probe replacement  
Meter servicing

## Probe -calibration in air-saturated WATER

- Place the probe in a BOD bottle filled with air-saturated (well-shaken) water
  - Leave probe in the water w/ stirrer operating long enough for the probe temperature to equalize with the water temperature
  - Determine barometric pressure and adjust meter's internal barometer as necessary
  - Check temp. of source water to be sure the probe thermistor is working correctly
- Use a detailed DO saturation table to determine the theoretical DO concentration
- Adjust meter to read the DO concentration determined from the saturation table.

## Probe -calibration in water-saturated AIR

- Place the probe in a BOD bottle with about 3 cm of water
  - Shake BOD bottle prior to inserting probe to assure saturation. We recommend leaving the stirrer on (*although manufacturer says it's not necessary*) ---it speeds up equilibration.
  - The probe may need to sit in the bottle for 30-35 minutes in order to match the temperature of the air.
  - Determine barometric pressure and adjust meter's internal barometer as necessary
  - Check temp. of the air to be sure the probe thermistor is working correctly
- Use the meter's auto-calibration function to calibrate the probe and meter

## Calibration Options-Bottom Line

- Winkler calibration takes longer than the other techniques... with no net gain in quality.
- Calibration with air saturated water takes less time because the probe's temperature equilibrates quicker in water than air. **Water is a more effective heat sink**
- Obvious advantage: You don't have to worry about droplets on the probe tip when calibrating in air saturated water (DUH!).
- All three methods work. The results of the seed control and GGA were the same even though the IDO's and DO<sub>5</sub>'s were different. Consistency is the key to good results regardless of calibration technique.

## BOD - Supersaturation

### Are samples super-saturated?

- Compare the initial DO ( $DO_i$ ) of the sample to the theoretical saturation point for that temperature and pressure.
- Dead giveaway: the higher the dilution the lower the  $DO_i$
- Nearly always related to samples that are not at room temperature or unshaken

If you shake samples once they are at room temperature, this should NOT be an issue

## BOD Sample Pre-treatment

**Sample tested for residual chlorine?**

Document test results

Document that no test is required

Is there any disinfection performed?

Is it downstream of BOD autosampler?

**Does the sample need pH adjustment?**

If undiluted sample pH  $<6$  or  $>8.5$ , must adjust pH to between 6.5 and 7.5 and then seed.

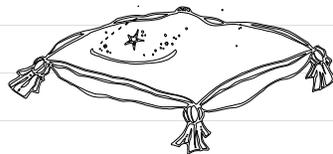
Document sample pH

Document any adjustment made required

Any sample which requires de-chlorination or pH adjustment should be seeded

## Dilution Water Preparation

**One word of advice: “pillows”**



**Using single-use nutrient buffer pillows will avoid many of the pitfalls....**

*Save yourself some headaches*

## Measuring out samples

**ROTATE BOD bottles!!!!**

**“Fast attack” vs. slow; accurate volume?**

**Tubing used does not leach BOD?**

Should be latex rubber (surgical latex) or C-flex

**BOD bottles filled slowly?**

Insert stopper without leaving air bubbles.

**Using enough sample volume?**

Effluents < 7 mg/L: Must use a 300 mL dilution

## Measuring out samples

**At least 2 unique dilutions per sample?**

More dilutions is better

Document initial dilution prep. detail

- Sample volume
- Final volume
- Volume of dilution used

**Initial dilution if sample volumes  $\leq 3$  mL?**

**Using wide-bore pipettes (3 - 100 mLs)?**

Grad. Cylinders OK for volumes  $\geq 100$  mL

**Extra nutrients added as needed?**

Sample volume 201-249 mL; + 0.2 mL (each) required....or one pillow  
Sample volume  $\geq 250$  mL; + 0.3 mL (each) required....or one pillow

## Measure initial DO

### Time from dilution to DO<sub>i</sub> minimized?

Standard Methods suggests no longer than 30 mins.  
Concern is for samples with “instantaneous” BOD

### Measuring DO<sub>i</sub> of each sample dilution?

Do not just take the DO<sub>i</sub> of one of the dilutions!

## Incubation

### Incubation time is 5 days ?

Brake and Raynovic book:  $\pm 2$  hours

The 21st ed. of SM says  $\pm 6$  hours

Best: stay within 5 days  $\pm 4-6$  hours

Document date & time samples go in

Document date & time samples come out

(Use military time or note “am” or “pm”)

### Incubation temperature is $20 \pm 1^\circ\text{C}$ ?

Have documentation of incubator temperature for each day samples are in the incubator.

## BOD - Depletion Criteria

**Dilutions must deplete  $\geq 2$  mg/L.**

Deplete = use up = uptake.  
Often referred to as "delta DO" or  $\Delta DO$

Good idea to include a " $\Delta DO$ " column on your benchsheet

**Oxygen residual must be  $\geq 1$  mg/L.**

Residual = leftover = remaining =  $DO_{final}$

Average any dilutions that meet both these criteria.

## Toxicity

**Reporting results correctly?**

Sample mLs	Depletion (mg/L)	BOD mg/L	Report?
25	6.5	78	42 ?
50	5.1	31	78 ?
100	2.6	7.8	_____ ?
		42	

DO NOT report the "average" of dilutions (42)

DO NOT report the highest value (78)

Best answer: report ">" plus the highest BOD (> 78)

MUST qualify these results as exhibiting "toxicity"

Should repeat w/ additional dilutions (e.g., 5, 10 mLs)

**Using enough dilutions to detect toxicity?**

## Carbonaceous BOD

### Does your permit specify CBOD?

Cannot switch to CBOD because of nitrification.  
Work with DNR Basin Engineer.

### Are you certified/registered for CBOD?

If not on your certificate and you are required to report CBOD, you **MUST** submit a completed application

### Inhibitor added?

How would I know inhibitor is added?  
Document the addition! (a checkbox?)

## BOD - Seeding (BUGS!!!!)

### What is the seed source?

Document the source (commercial? Plant?)

### What samples/QC were seeded?

Document which samples receive seed

### How much seed was added?

Document how much seed was added

### Do what you oughta...

### Only add seed to dilution woughta (water)

Prepare commercial seed in DILUTION water (containing nutrients)! Deionized or distilled water will kill seed.

## BOD - Seed Controls

**At least two dilutions?**

Treat just like a sample...

**Adequate depletion from seed control?**

Same depletion criteria as samples

**Reasonable mg/L O<sub>2</sub> depletion?**

SHOULD be 0.6 to 1.0 mg/L O<sub>2</sub> depletion.  
If higher, GGA can run high and vice versa

**Is the depletion/mL of seed consistent?**

Variability here translates to GGA; can cause failures.

## Seed Correction Factor (SCF)

**SCF calculated correctly?**

SCF represents the amount of oxygen depletion (mg/L) per mL of seed added.  
Frequently, labs merely write down the total oxygen depletion attributed to seed.

Seed Control 1 (10 mLs) depletes 4.5 mg/L

Seed Control 2 (15 mLs) depletes 7.2 mg/L

SCF1 = 0.45 (4.5/10)

SCF2 = 0.48 (7.2/15)

Avg SCF = 0.465mg/L/mL

## Seed Control Inconsistency

Sample	# mLs	DO <sub>i</sub>	DO <sub>f</sub>	ΔDO	SCF/mL
Seed Control	10	8.33	3.83	4.50	0.45
Seed Control	5	8.31	3.00	5.31	1.06

Sample	# mLs	seed	DO <sub>i</sub>	DO <sub>f</sub>	-SCF	ΔDO	BOD	Report
GGA	6	1	8.30	3.00	-0.76	4.54	227	
GGA	6	1	8.32	3.15	-0.76	4.41	220.5	

If SCF = 0.45/mL, then GGA = 242.5, 236

If SCF = 1.06/mL, then GGA = 212, 205.5

## BOD - GGA

### Correct solution being used?

The only approved solution is one consisting of 150 mg/L each of glucose and glutamic acid.

### Do you make it?...or purchase it pre-made?

- [Commercial] Record lot # and expiration.
- [Prepared in lab] document the following:
  - ↗ Expiration date of glucose & glutamic acid stocks
  - ↗ Glucose & glutamic acid dried at 103°C for 1 hour

### Is the GGA being used still "good"?

- Document lot # and expiration.

## BOD - GGA

### Is the GGA stored in refrigerator?

It's a food source for bugs so in case it does get contaminated, keep it cold.

### GGA warmed to room temp. before use?

Cold solutions have greater density (mass per unit volume). Therefore if pipetted while cold, results will be biased high. Warm only what you need!

### Pipet out of the stock bottle?

Avoid contamination of the stock!  
Always pour off into a clean disposable beaker.

## BOD - GGA

### Do you use exactly 6 mLs?

### Do you seed GGAs? Use inhibitor?

### Is GGA analyzed at least once/week?

Document the following:

- ↗ using exactly 6 mLs of GGA
- ↗ if seeded, exactly how many mLs were added
- ↗ whether inhibitor was used

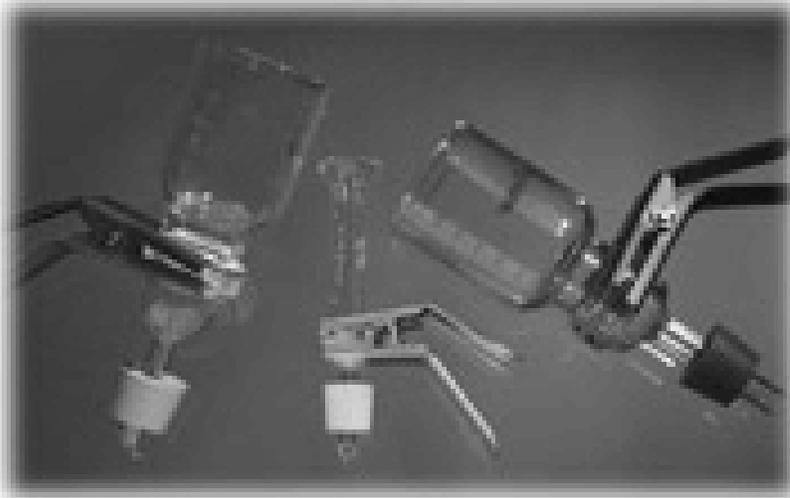
### GGA control limits at least 167.5-228.5 mg/L?

Method does allow use of statistical limits but only if they are tighter than 167.5 - 228.5 mg/L

### Comparing each individual GGA to limits?

Cannot average to meet limits.  
Each GGA standard must pass.

# \*\*\* TSS \*\*\*



## TSS - Filtration apparatus

**Using correct filter paper?**

SM 2540 D: Whatman 934AH or equivalent

**Filter papers pre-rinsed and tared?**

**Appropriate Filtration device?**

Gooch crucibles tend to

- (a) present weighing challenges, and
- (b) limit the maximum volume that can be filtered.

**Filter support screens well-maintained?**

Ensure filter support screens are not excessively clogged with particulates, resulting in uneven drying.

## TSS - Sample Volume

### Using enough sample volume?

**Effluents measuring < 10 mg/L:** up to 500 mL must be filtered, providing effective LOD of 2 mg/L. Need to capture at least 1 mg or use 500 mLs.

### Using too much sample volume?

Residue amounts greater than 200 mg on a filter can lead to “flash” surface drying and the formation of a salt crust layer that traps moisture beneath it. This can cause sample results to be biased high. Generally expected to be a problem related to process control samples with heavier solids loading.

Re-analyze (if possible) with lower volume.

## TSS - Ensuring Constant weight

**Dry every filter & sample to constant weight?  
Dry overnight (8 hours); verify constant weight quarterly?**

EPA and Standard Methods procedures REQUIRE all measurements be made to constant weight.

- Be able to demonstrate verification that routine samples are dried to constant weight quarterly.
- Plan how you will record this information.
- Ensure the data is traceable back to actual raw results.

# TSS Benchsheet Reminders

## Column information makes sense?

Crucible/Filter	1 <sup>st</sup> weighing	8110
AFTER drying (g)		
Crucible/Filter tare	1st weight	8000
weight (g)		
Weight of dry solids (mg)		110



Crucible/Filter	1 <sup>st</sup> weighing	1.8110
AFTER drying (g)		
Crucible/Filter tare	1st weight	1.8000
weight (g)		
Weight of dry solids (mg)		11

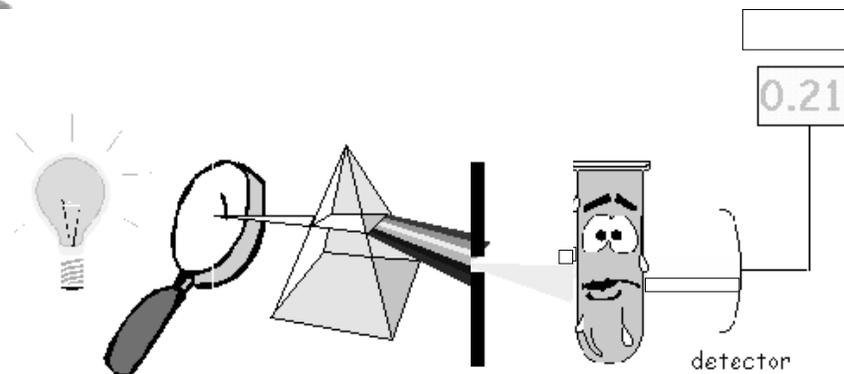
We frequently see data such as this.

In this case the lab records only those digits to the right of the decimal point.

The values are neither g nor mg.

Ensure that values recorded accurately reflect the units indicated in that specific column/row

# - PHOSPHORUS -



## **TP - Digestion - Hotplate**

### **Samples allowed to boil dry?**

If samples boil dry, they must be re-prepared.

### **Documentation of digestion?**

Retain records related to the digestion:

What samples/standards/QC were digested?

What digestion procedure was followed?

### **What is the final volume?**

Samples diluted to 50 mL + color reagent

Samples + color reagent diluted to 50 mL (*NCL*).

## **TP - Digestion - Autoclave**

### **Autoclave for 30 mins @ 15-20 psi?**

Document time and conditions.

### **Documentation of digestion?**

Retain records related to the digestion:

What samples/standards/QC were digested?

What digestion procedure was followed?

### **What is the final volume?**

No volume change; add color reagent to samples

## Digestion - Test N' Tube (TNT)

COD Reactor set for 150°C?

Digestion for 30 minutes?

+2 mLs 1.54 N NaOH after digestion?

Total volume = 9 mL?

( 5 mL sample, 2 mL 1.00 N H<sub>2</sub>SO<sub>4</sub>, 2 mL 1.54N NaOH

*\* Read samples between 2 and 8 mins. after PhosVer 3 addition*

## TP Analytical Technique

### Using an approved method?

NR 219 Table B Phosphorus - Total, :

Persulfate digestion -Manual ascorbic acid, or

Followed by: -Automated ascorbic acid

Three (3) techniques approved by the EPA:

- Single reagent, ascorbic acid [650 or 880nm, BLUE]
- Two reagent, ascorbic acid [650 or 880nm, BLUE]
- Automated, ascorbic acid [650 or 880nm, BLUE]

**Other methods available (but not approved under NR 219)**

- Vanadomolybdophosphoric acid (400-490 nm, YELLOW color)
- Stannous chloride (690 nm, BLUE color)

**Bottom line: change procedures if....**

- (1) you measure absorbance at less than 650 nm,
- (2) the color of the solution you are measuring is yellow, or
- (3) if you are using stannous chloride in the color-producing step.

## Zeroing the Spectrophotometer Program Guidance

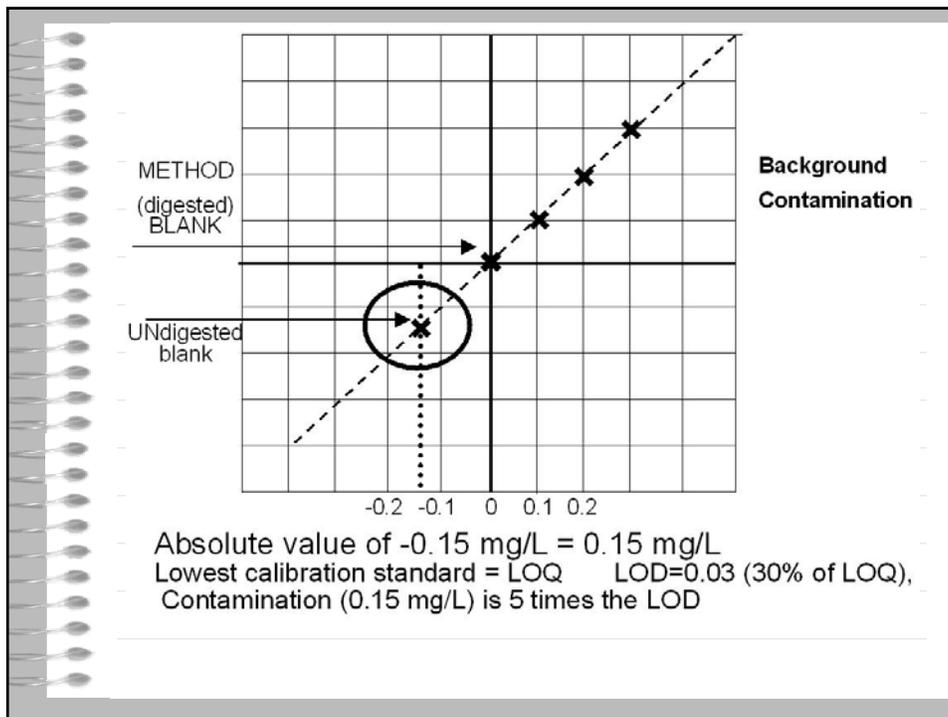
If the method blank is used as a zero standard, you will not have a true method blank and will not have a measure of background contamination.

	<u>No Curve</u>	<u>With a Curve</u>
Instrument	<b>RW + DR</b>	<b>RW + DR</b>
Blank (θ)	<b>No CR</b>	<b>No CR</b>
Calibration Blank	-----	<b>RW + DR + CR</b> <small>Only digest if curve is digested</small>
Method Blank	<b>RW + DR + CR</b>	<b>RW + DR + CR</b>

RW= Reagent Water DR= Digestion Reagents CR= Color Reagent

## Zeroing vs. Method Blank

- If you zero on your method blank or set method blank as your zero standard, your blank will always “pass” and you will NOT identify contamination issues
- Basic spectrometry principle is to zero on the solvent of interest (i.e. , water)
- A calibration blank gets assigned a concentration of “zero” by definition—even if its has measurable absorbance
- If you “zero” on something that contains measurable absorbance, the solvent (reagent water) will have less than zero absorbance (relative to the “zero”)



## Background color

**Do samples have background color?  
 Is background color subtracted?**

Prepare a "color blank" reagent.

Split sample into (2) 50 mL aliquots: (A) and (B).

To (A), add color reagent, to (B): color blank reagent.

(A) Absorbance of sample + color reagent

— (B) Absorbance of sample + color blank reagent

= Absorbance due to phosphorus in sample

### Combined Color Reagent (100 mLs)

50 ml 5N sulfuric acid,  
 5 ml potassium antimonyl tartrate,  
 15 ml ammonium molybdate, and  
 30 ml ascorbic acid

### Color Blank Reagent (100 mLs)

35 ml reagent water  
 50 ml 5N sulfuric acid, and  
 15 ml ammonium molybdate

## ----- AMMONIA -----



### **NH<sub>3</sub> Distilling? Or Not**

**If ISE and municipal effluent, does the lab have a copy of the SLH variance?**

The lab must have a copy of this on file.

**Is there documentation of distillation?**

Document that the distillation was performed, who did it, what reagents were used, when it was done, what was distilled.

NR 149.06 (1)(g) Records to be retained include ...Log books, bench sheets, journals or notes necessary to demonstrate that method or legal requirements have been met.



## NH<sub>3</sub> Is that probe any good?

### Is the probe stored appropriately?

Essentially, probe must be stored in an ammonium chloride solution more concentrated than the highest calibration standard.

Probe will be ruined if stored in distilled water for any length of time.

### How old is that probe?

Average life expectancy is 2 years or less.

### Is the probe conditioned properly?

Requires ~ 24 hrs to stabilize after membrane change.

### How often is the membrane changed?

Document membrane changes in maintenance log.

## Is that probe any good?

### Is millivolt (mV) response acceptable?

- Document the mV response for each calibration standard.
- Monitor for changes over time.
- Replace probe if mV response for standard  $\leq$  20 ppm drops below zero

If, after changing the membrane and replacing the internal filling solution, a probe still yields erratic results, perform an "inner body" check. Generally, manufacturers will not even consider replacing a probe until this test is performed.

## NH<sub>3</sub> Sample Analysis

### NaOH buffer added after probe?

Ammonia is in gas phase at this pH and will be lost .

### Constant (slow) stirring for samples/stds?

Keep electrode at an angle to minimize air bubbles

### Is lab subject to temperature changes?

1-2% error per °C temperature change.

Samples & standards must be at the same temperature

### Do results exceed the calibration range?

Dilution required for any result > top standard

## QA/QC



## 2<sup>nd</sup> source standards

### Second source standards available?

It is recommended that standard reagents be purchased from two different suppliers, each of which is then used to prepare a 1000 mg/L stock standard.

**Stock A= calibration standards**

**Stock B= solution to prepare spikes or 2<sup>nd</sup> calibration check.**

If the same solution that is used to prepare calibration standards is also used to prepare spiked samples, errors made in the preparation of the stock standard cannot be easily identified.

NOT required; a recommendation only.  
But this is a good thing!

## LOD

### Has the lab determined its LOD?

The LOD should be re-determined annually.

Maintain records to substantiate this task.

For phosphorus, spike at 0.1 and OR 0.2 ppm.  
Generally, do NOT spike lower than 0.1 ppm.

For ammonia, spike between 0.2 and 0.5 ppm.  
Do NOT spike lower than 0.2 ppm.

### Is the LOD acceptable?

The calculated LOD cannot exceed the spike level

The LOD must not be lower than 10% of spike level

Basically, the LOD must be 10-99% of the spike level

### Is the LOD considered when reporting?

Be sure to USE the LOD once you've determined it.

## Method Blanks

### At least one blank prepared each day ?

Include the blank on your benchsheet

### Is blank concentration < LOD? (NH<sub>3</sub>, TP)

Method blank fails if higher than the highest of: (1) The LOD, (2) 5% of permit limit, (3) 5% of the sample.

### Is depletion < 0.2 mg/L? (BOD)

Individual blanks **MUST** pass criteria!

Document the initial and final DOs.

Should have a column to record depletion

### NH<sub>3</sub>: stabilization time is critical!

4 min

The lower the concentration, the longer stabilization time required.  
Not allowing enough time can lead to "apparent" blank failures.

## Calibration - General concerns

### Calibration levels appropriate?

Calibrating at 0.05, 0.5, 1, 1.5, 2.0 and 2.5 ppm will not provide good data if all samples analyzed are <0.5 ppm.

### Standards evenly spaced?

0.1, 0.2, and 1.0 are NOT good levels for a calibration.

Recommended TP calibration = 0.1, 0.2, 0.4, 0.6, 0.8, and 1.0 mg/L

Recommended NH<sub>3</sub> calibration = 0.2, 2.0, and 20 mg/L

*NOTE: Calibration ranges for ammonia may change with the season*

### Calibration range too high or too low?

- Phosphorus: generally non-linear above 1.0 ppm.
- Ammonia: Below about 0.2 ppm, electrode response is so slow it is difficult to obtain a stable reading, resulting in a poor calibration.

## Calibration -more concerns

### TP: When was last calibration performed?

Approved methods: calibration when reagents replaced.  
Required when known standard recovery exceeds  $\pm 10\%$   
Recommend new calibration at least quarterly.

### NH3: New calibration performed daily?

Ammonia methods require full calibration daily.

### Using at least 3 calibration levels?

Approved methods require at least 3 standards

## NH3 Calibration Evaluation

### Slope within 54-60 mV?

A slope within these parameters= a valid calibration.

Slope is based on the Nernst equation.

The only variable is temperature; slope decreases with temperature

Theoretical slope is 59.1 mV @ 25°C      **58.1 mV @ 20°C**

Older Orion pH meters display the slope as a %-age of the theoretical.

For example, a 98.5% slope = slope of 58.27 (98.5% of 25 °C target)

### Each segment slope within 54-60 mV?

### Total mv difference within 108-120?

Many ion meters will only display a slope of 58.6 for this calibration  
(which represents only the slope from the last segment calibrated)

### Does analysis proceed if slope fails?

Analysis should not proceed until slope meets criteria.  
If analysis proceeds, data **MUST** be qualified.

## TP Calibration Evaluation

### Correlation coefficient, “r” > 0.995?

A correlation within this parameter = a valid calibration.  
Document the correlation on your benchsheets.

### Does analysis proceed if “r” fails?

Analysis should not proceed until “r” meets criteria.  
If analysis proceeds, data **MUST** be qualified.

### Any other evaluation “tools” used?

Looking at residuals & documenting recoveries is best.  
At least initially (and regularly) review response factors.

## Known Standards

### Was a full calibration analyzed?

If no “full” calibration, a known standard is required  
Acceptance criteria must be  $\pm 10\%$  of true value  
if exceed criteria, a new calibration is required

### Analyzing more than 20 samples/day?

Known standard required after 20 analyses in a day.

### What are the acceptance criteria?

NR 149 requires  $\pm 10\%$  of true value.

Obtaining acceptable results on a known standard following a matrix spike exceedance is a means of substantiating that the exceedance is due to matrix effect vs. laboratory-related problem.

## Replicates (General)

- ☑ Replicates for EACH matrix type?
- ☑ Frequency at least 1/20 samples/matrix?
- ☑ Is there a concentration dependency?

If there is ....then separate control limits are required to address the dependency

- ☑ Prepared at same dilutions as sample?

Treat replicates exactly like a separate sample.

- ☑ Are replicates reviewed against limits?

Clearly document what limits are in effect and whether you pass or fail.

Suggest:  
Range for effluent;  
RPD for influent

## Replicates (General)

Using enough significant figures?  
Always record at least one extra decimal place for QC samples

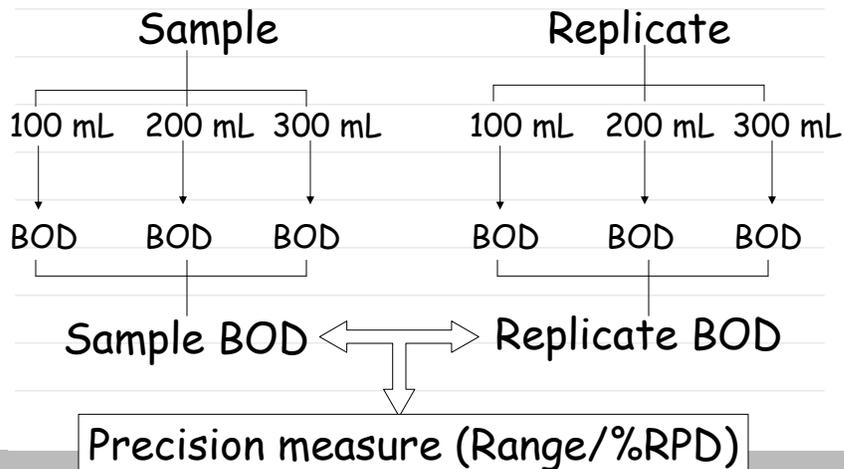
Plan for corrective action?

It's a good idea to keep a portion of each days sample refrigerated and/or preserved in order that repeats can be done in the event of a QC failure.

## Replicates (BOD)

### Precision calculated/evaluated correctly?

Duplicating a single dilution is not acceptable.



## Spikes

### Spikes for each matrix (influent v. effluent)?

Influent and effluent are two different matrices.  
Anything required to be reported on DMRs counts.

### Frequency at least 1/20 samples/matrix?

If you wait till you hit 20 samples, and the spike fails, you will have to qualify a LOT of data.  
Many labs do spikes weekly, alternating influent/effluent each week.

### Prepared at same dilutions as sample?

You must have the same amount of matrix in the spiked sample as in the sample itself.

## Spikes

### Spike prepared at the appropriate level?

Spike concentration should be 1-5 X sample concentration.

### Is spike volume < 10% of sample volume?

Limit spike addition to  $\leq 10\%$  of sample volume.

If spike addition is  $< 1\%$ , no volume correction is required.

### Are spike preparation details documented?

Traceability issue. Clearly document the volume of sample and spike solution, concentration of spike solution, and total volume of sample + spike.

## Calculating Spike Recovery

### Are recoveries calculated correctly?

This continues to be a deficiency.

Remember to account for any volume differences

Spiking "on top" vs. "dilute to volume" differences

If errors have been made over time, control limits may have to be re-calculated/adjusted.

### Are recoveries evaluated immediately?

Write in control limits on benchsheets.

Indicate whether results pass or fail.

How would an auditor know this is reviewed?

## Calculating Spike Recovery

**Spiked sample**  
(concentration or  
mass)

—

**The amount of  
sample in the  
spiked sample**  
(concentration or  
mass)

X 100

**The amount spiked**  
(concentration or  
mass)

Remember to consider the effects of digestion technique.  
Calculation is the same (for hot plate) whether you use:  
50 mLs + 1 mL of a 50 ppm, or  
50 mLs + 50 mLs of a 1 ppm

## Control Limits (General)

**Control limits available for past 3 years?**

Keep clear records of past control limits

**Are control limits “reasonable”?**

Control limit should generally be no more than 20% of  
the average sample concentration. (~20% RPD)

**Control Limits updated regularly?**

Any time a significant change is made, updating control  
limits may be necessary.

**What are Control Limit effective dates?**

Control limit package should include :

- ⇒ Data used to generate limits (and dates)
- ⇒ When the control limits take effect

## Control Limits (General)

### Statistically based?

Statistical limits required unless the lab generates less than 20 QC points/year.

### Are outliers excluded?

Demonstrate that a statistical procedure is used to identify and exclude outliers.

### If using charts...plotted correctly?

Control limits are used to evaluate FUTURE data.  
Many control charts merely plot the data used to generate new limits against those same limits.

## Blind Standards

### Results available for past 3 years?

Keep results, raw data and acceptance criteria together

### Performed at requisite frequency?

At least 3 times annually:

- o at least 3 months after the previous blind standard
- o no longer than 5 months after previous blind standard.

### Remedial sample ordered upon failure?

Do not wait for next scheduled shipment  
**MUST** order immediately

## QA Manual

### Written QA Plan available?

Document what your lab does; be specific.

The "QA Document for a Small Wastewater Lab" is NOT your QA Manual. It's purpose is to provide guidance to help you write your own.

### Does the QA Manual reflect lab policy?

The auditor will compare the QA Manual to benchsheets and what was said.

### Are SOPs available for procedures ?

Though not specifically required at this time, they may be in the future.

## Corrective Action Records

### Is corrective action taken in response to QC failures?

Each QC failure must be investigated.

### Is the corrective action documented?

Documentation is required.:

- o what action was taken...and by whom
- o what was the result.
- o include on the DMR

### Did corrective action resolve the problem?

Do not just "put a bandaid" on the problem.  
Document that the problem is resolved.



## Record-keeping Reminders

**Are records generated in a manner that ensures they are unalterable?**

No pencil, correction fluid, or eraseable ink.  
Electronic records: move towards audit trail software or other security measures.

**Are records traceable?**

Can someone unfamiliar with the facility re-generate your results?

- If you didn't document it, you didn't do it
- You did the work.....take credit for it!

# Defensible Reagent Documentation - Simple Approach

Pre-print labels for new chemicals and reagents

## New Chemical or Reagent Label

Date received: 4/2/07 Expires: 6/07  
 Received by: Hannah Banana Opened: 5/12/06  
 Required Storage: Room temperature, away from light  
 Chemical or Reagent: Ascorbic Acid (for Phosphorus)

## New Working Standard Label

Standard: Phosphorus, 5 µg/mL Std. Code: 100-3  
 Date Prepared: 3/5/07 Preparer: H. Montana  
 Date Expires: 9/5/07 Storage: 4°C  
 Stock Std Code: 50-25

# Standard Traceability

**From stock standard (13-3-39) to Working QC Standard (13-116-9)**

**Stock Standard Label:**  
 Standard Code#: 13-3-39  
 Date Received: 05/12/03  
 Received by: LBY  
 Date Expires: 07/12/03  
 north central laboratories  
 P-35  
 PHOSPHATE STANDARD  
 (1.00 ml = 50 µg P)  
 (50 ppm as P)

**Certificate of Analysis:**  
 north central laboratories  
 DO Box 6 Birnamwood, WI 54414 715-449-2673  
 CERTIFICATE OF ANALYSIS  
 PRODUCT NUMBER: P-35  
 PRODUCT NAME: PHOSPHATE STANDARD, 50 ppm as P  
 LOT NUMBER: P35020923  
 EXPIRATION DATE: 09/24/04  
 The above material is certified to have a concentration of 50 ± 0.5 as P.  
 Michael A. Raynovic  
 Chemist  
 NCL of Wisconsin, Inc.  
 MAR 11 2003 (Date)

**Working QC Standard Label:**  
 Reagent: Total-P  
QCS 0.4mg/L  
 Shelf life: 28 days  
 Storage: Refrigerate  
 Working STD Code #: 13-116-9  
 Date Prepared: 06/18/03  
 Prepared: ALP  
 Date Expires: 07/16/03  
 CONTAINS 0.1% SULFURIC ACID

# Standard Traceability - Stock Standard Log

Stock #	Code	Parameter Compound	Manufacturer	Lot #	Date Rec'd	Date Exp.	Stock Conc.	Initials	Prepared by
13-3-33		Chlorophylla/fluorescens	Sigma	052K1597	12-26-02	12-26-03	1mg	GDK	Store @ 4°C
13-3-34		Chlorophylla/fluorescens	Sigma	102K1137	12-26-02	12-26-03	1mg	GDK	Store @ 4°C
13-3-35		Chlorophyllb/Spiroch	Sigma	091K7018	12-26-02	12-26-03	1mg	GDK	Store @ 4°C
13-3-36		COO F.V.	BC011124	BC011124	1-6-03	7-6-03	6566	GDK	NICK
13-3-37		MIRACLES N	ERA	1102	01/07/03	07/07/03	1000g/L	LA	NONE
13-3-38		Fluoride	WACKER	2223	02/06/03	02/06/03	1000mg/L	LA	NONE
13-3-39		Phosphorus	NE Labs	P35020923	03/12/03	09/12/03	56	LDV	
13-3-40		Phosphorus	VWR	3027	03/12/03		56	LDV	
13-3-41		Sulfate	ERA	30013	04-15-03		1000		
13-3-42		Nitrite	ERA	05023	04-15-03		1000		
13-3-43		Ascorbic Acid	ABCHEM	3041-25	05-07-03	11-08-03	1000ppm		
13-3-44		Nitrate	ERA	02053	6-4-03	May 2005	1000ppm		

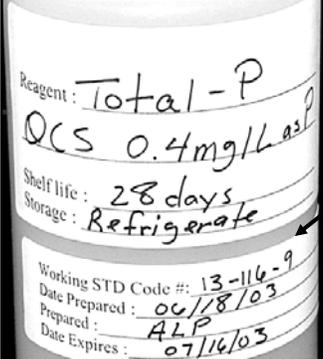
13-3-39

Logbook # Page # Entry/Line #



# Standard Traceability - Working Std Log

Date Prepared	Analyte	Concentration (mg/L)	Working STD Code	Stock Code	Exp. Date	Initials	Prepared by
06/13/03	NO <sub>3</sub> -N	10.0 mg/L	13-116-1	13-28-24	06/13/03	ALP	NICK
6-16-03	SO <sub>4</sub> P <sub>205</sub>	0.20, 0.15, 0.10, 0.05, 0.025, 0.015, 0.01, 0.005	13-116-2	13-28-26	6-22-03	REK	NICK
6-16-03	SO <sub>4</sub> P <sub>205</sub>	0.125	13-116-3	13-28-18	6-22-03	LDV	NICK
06-17-03	Granulate SM	50 mg/L	13-116-4	13-28-18	06-24-03	LA	NICK
06-17-03	granos 0.5	75, 100, 125, 50, 705, 75 mg/L	13-116-5	13-28-28	06-24-03	LA	NICK
6-17-03	NO <sub>3</sub> -N	10.0 mg/L	13-116-6	13-28-26	6-18-03	JM	NICK
6-18-03	ALK STD	20.1, 50, 25	13-116-7	13-28-18	6-18-03	GDK	NICK
06/18/03	T <sub>SS</sub> STD	1.0, 0.5, 0.25, 0.05, 0.02, 0.0, 30.0 mg/L	13-116-8	13-28-26	07/16/03	ALP	NICK
06/18/03	T <sub>Phos</sub> OCS	0.4 mg/L	13-116-9	13-3-39	07/16/03	ALP	NICK
06/18/03	T <sub>Phos</sub> OCS	3.0	13-116-10	13-28-26	06/17/03	LDV	NICK
		10.0 mg/L	13-116-11				
		0.5, 0.3, 0.2, 0.1, 0.0, sp 20	13-116-12				
		0.25	13-116-13				
		100 mg/L	13-116-14				
		2.5 mg/L	13-116-15				
		0.75, 5.0, 25, 1.0, 0.4, 0.0 sp 250	13-116-16				



## Standard Traceability - Benchsheet

Creator: plourdal  
 Creation Date: Jun 26, 2003 8:17:12  
 Last Modified: Jun 26, 2003 8:17:12  
 Description: phos tray

SETUP + DIGESTED: 062603  
 ALA

IN0626AP122  
 IS20 PLT

STDS: 13-116-8  
 ICV: 13-116-9  
 DIG. ACID: 6-21-12  
 REAGENTS: 6-83-7

BOTTLE

Cup #	Sample ID	Manual Dilution	Sample Type	
1	0.0 mg/l		CalStd	6-109-6
2	0.5 mg/l		CalStd	6-135-22
3	0.25 mg/l		CalStd	
4	0.05 mg/l		CalStd	
5	0.02 mg/l		CalStd	
6	0.01 mg/l		CalStd	
1	LFB		RelChkStd	
2	LRB		Blank	
3	QCS		RelChkStd	

date	Prepared	Analyte	Concentration (mg/L)	Working STD Code	Stock Code	Exp. Date
06/18/03	JPhos STD	0.0, 0.5, 0.25, 0.05, 0.02, 0.01, 30.0 mg/l		13-116-8	13-28-36	07/16/03
06/18/03	JPhos QCS	0.7 mg/l		13-116-9	13-3-39	07/16/03

NOTE: Different stock standards used for calibration standards and QCS

**\*\*You must also link the date of the last calibration to the data if you do not calibrate each day\*\***

## Dilutions

### Is there documentation of dilutions?

### Dilutions made quantitatively?

Clearly document any dilutions made.

In addition to including a dilution factor, laboratories should clearly indicate the specific volume of sample and diluent.

If a 10 X dilution is made, it is important to know whether 1 mL of sample was diluted to 10 mL vs. 50 mL diluted to 500 mL.

The greater the volume of sample used to create a dilution, the more representative is the resulting dilution.

All dilutions should be made on a quantitative basis.

To make a quantitative 10 X dilution:

- Dilute 50 mLs of sample with DI in a class A volumetric flask
- **rather than** adding 50 mLs (grad cylinder) of sample to 450 mLs (grad. Cylinder) of DI water

## Filling in benchsheets

Was there a digestion (or distillation)?

Who performed it?

What was digested (*samples? Standards? QC?*)

Who performed the analysis?

When was the analysis performed?

When was the last full calibration?

How was it evaluated?

Document everything related to digestion.

Record absorbance (mV) of standards & samples.

Record calibration correlation, slope, intercept.

Document any dilutions.

## BOD - Benchsheet Reminders

**Who did the initial set-up?**

**Who did the measurements after 5 days**

Document analyst ID (both  $DO_I$  and  $DO_F$ )

**How do you show samples incubated 5 days?**

Document date & time samples go in incubator

Document date & time samples come out

Use military format or designate "am" v. "pm"

## \*\*\* Odds & Ends \*\*\*



### Reporting Results on DMR

#### Correct LabCert ID for each parameter?

Only record your LabCert ID for the tests you perform.

#### Are LOD & LOQ recorded on DMR?

DMR reporting specifically requires the LOD and LOQ to be reported for ammonia.

#### Reporting correct LOD?

LOD = 2 only if include a 300 mL dilution

#### Check "QC Exceedance" box as needed?

ANY type QC exceedance means the box for that test (e.g. BOD) must be checked.

## Methods

**Does the laboratory have a copy of the procedure(s) it references?**

**NR 149.11 (7)** Laboratories shall make copies of the analytical methods, department regulation and department guidance pertaining to environmental sampling and analysis available to the analysts.

**Are analysts provided access to the referenced methods?**

## Data Audit

**Records available for past three years?**

The auditor will generally want to see some records going back as far as three years.

Tests the facility's compliance with record-keeping requirements. A filing system that allows for ready retrieval of all supporting information should be maintained.

**All supporting information available?**

The auditor will be looking for autosampler records, temperature records, corrective action, etc.....basically all information necessary to reconstruct prior data.

## Audit Survey

- This is your opportunity for input
- Help guide program direction
- Describe your audit experience
- Surveys go directly to David Webb, section chief
- Only “trends” are shared with auditors

### Remember:

**Audit goal is to obtain compliance**

Having to make changes is all a part of improving

Audit  $\neq$  bad experience

## Resources

Your Regional Auditor

State Lab of Hygiene

Talk to other facilities

Wisconsin Rural Water (Chris Groh)

Kay Curtin (SEH)

Audit reports

QA Document for a Small Wastewater Lab

Past Training materials (website)

LabNotes Newsletter

LabCert website (e.g. the BOD Resource):

[www.dnr.state.wi.us/org/es/science/lc/](http://www.dnr.state.wi.us/org/es/science/lc/)

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<http://www.slh.wisc.edu/outreach/>

DNR's LabCert homepage:

<http://www.dnr.state.wi.us/org/es/science/lc/>